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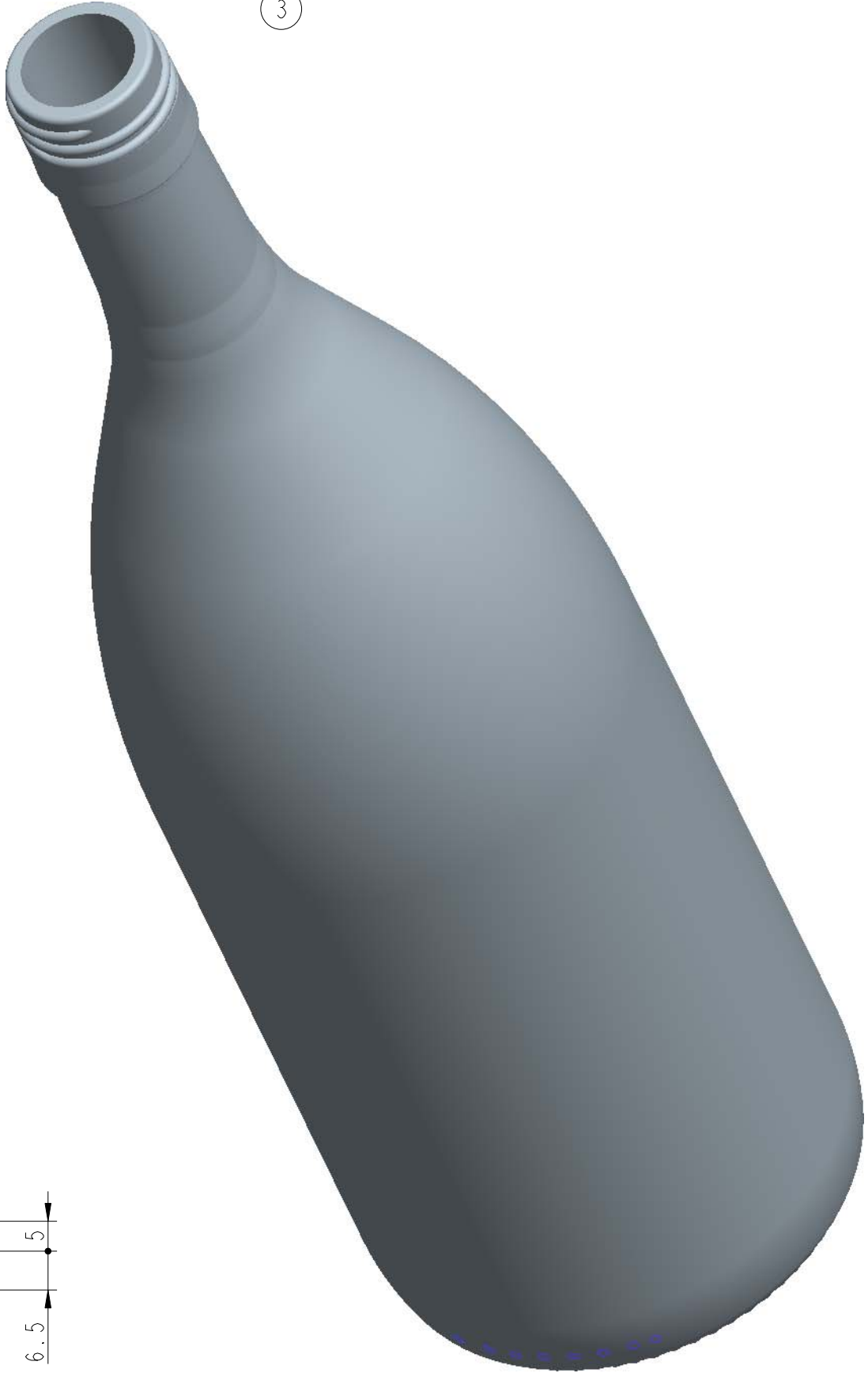
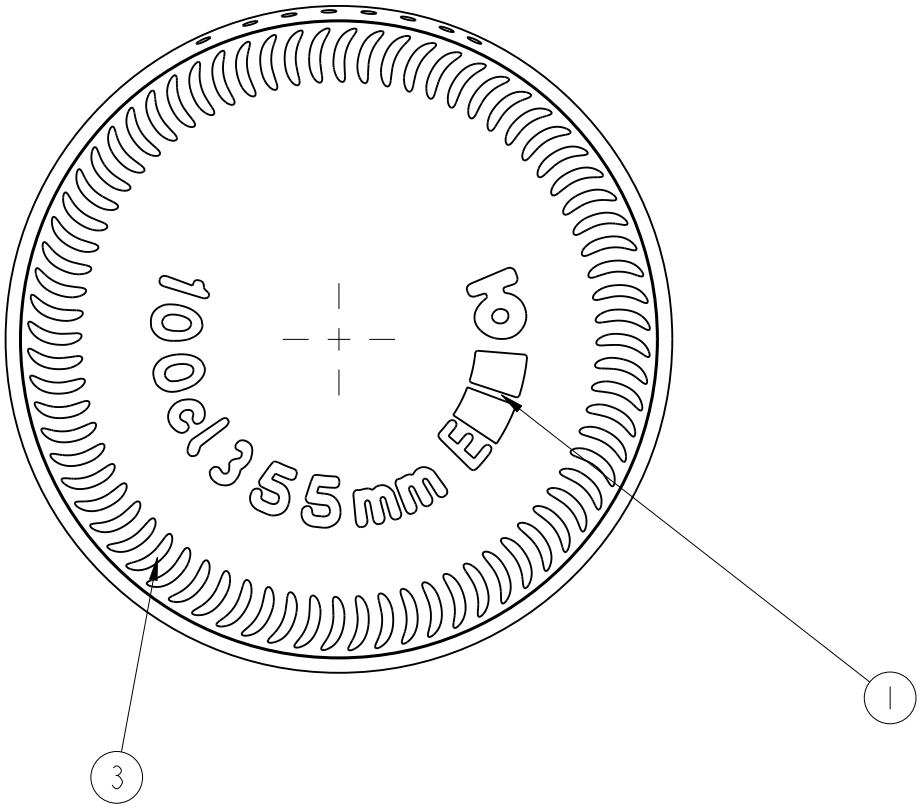
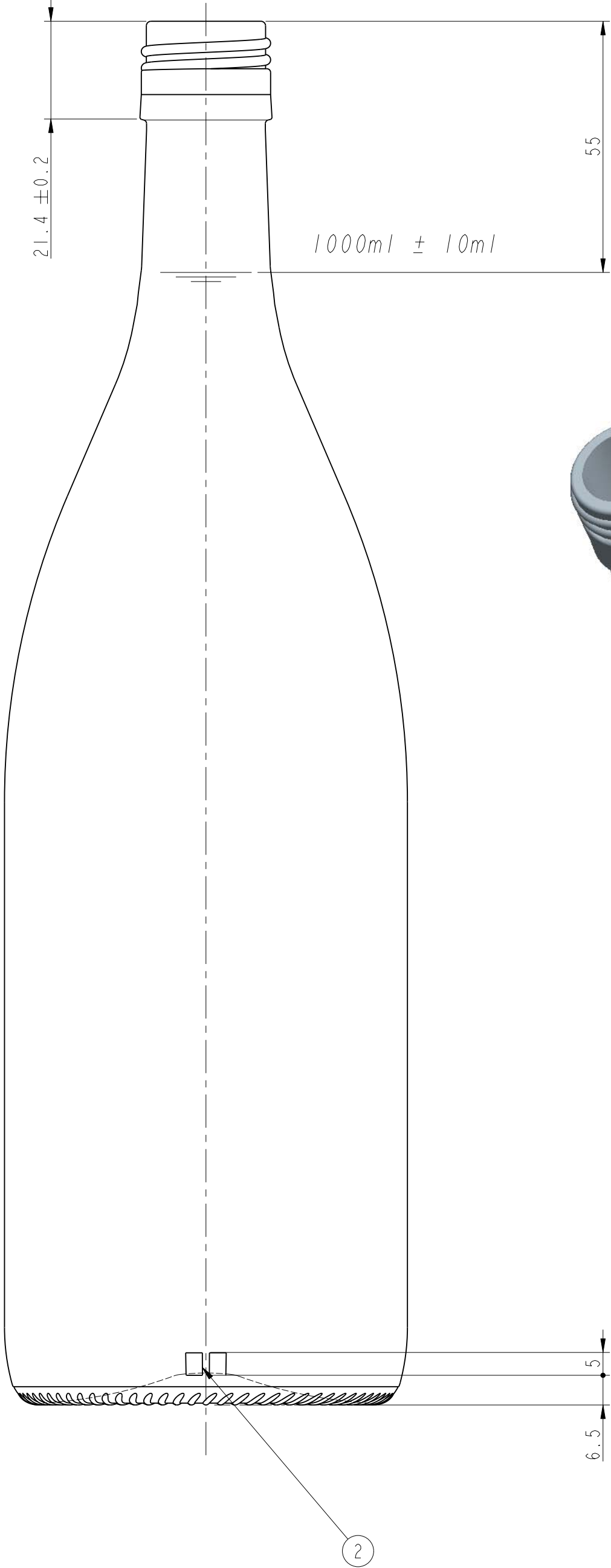
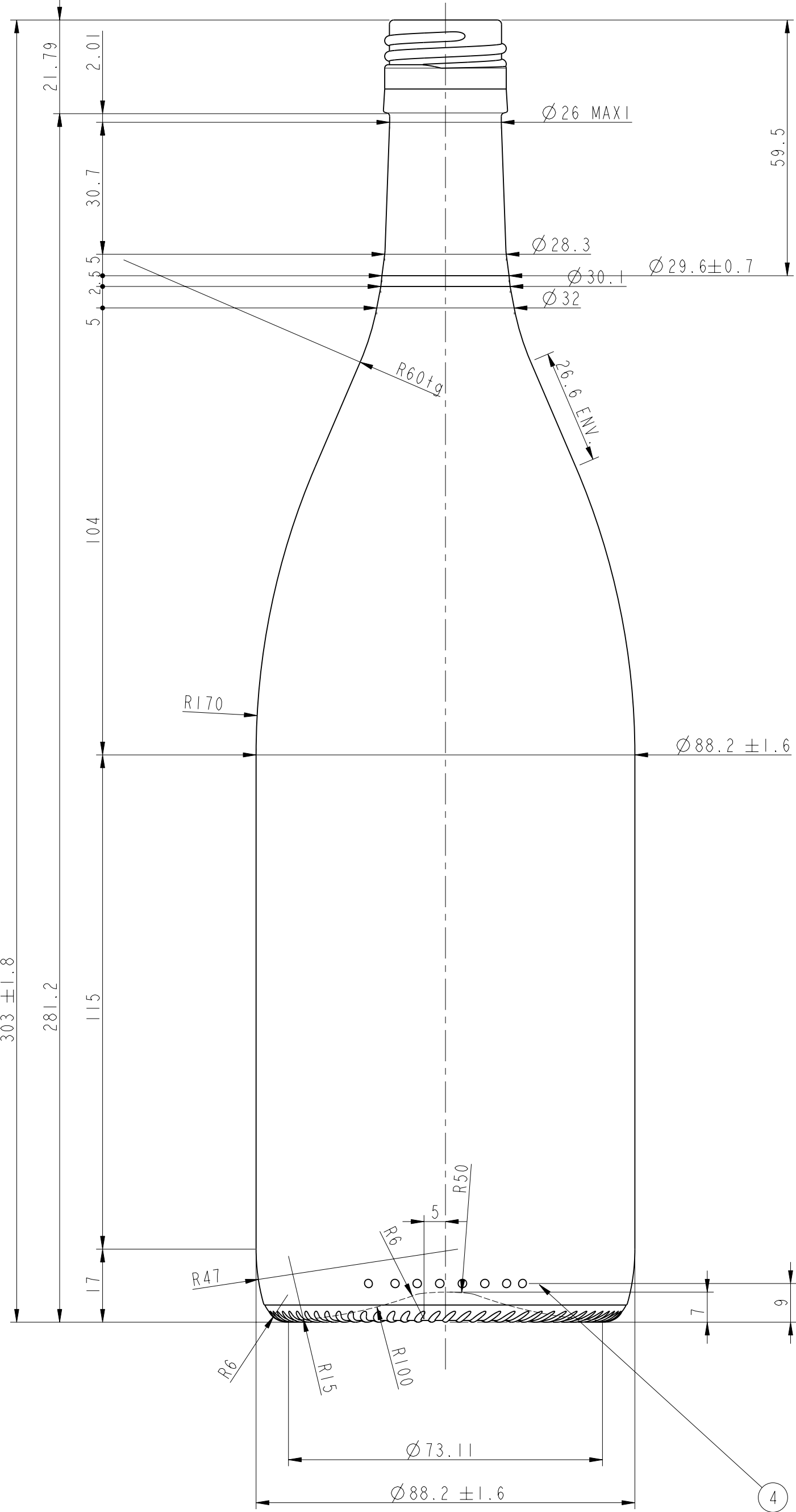
CONTAINER & MOULD ENGINEERING
EUROPE

NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND
MUST NOT BE REPRODUCED OR DISCLOSED
WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE
PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

HEAT TREATMENT 20 °C max i		CARBONATION 2 g CO2/l max i	
VERTICAL LOAD 180 daN max i		THERMAL SHOCK 42 °C max i	
CATEGORY WINE		TILT ANGLE 19.99°	
MAX. VERTICALITY TOLERANCE 3.3 mm		MEASURING CONTAINER YES	
FINISH SAP NUMBER 3654		FINISH REF. SPECIAL	
MINIMUM THROUGH BORE 18.0 mm		MAX FILLING TUBE Ø 17 mm	
CONTAINER OVERFLOW CAPACITY (BRIMFUL)			
1019ml APPROX.			
CONTAINER RATED CAPACITY (FILLPOINT)			
1000ml ± 10ml			
CONTAINER WEIGHT			
500g APPROX.			
FINISH DESIGNATION FR_30_SPECIAL_H217,9_3654		MAX GAS VOLUME	
PROCESS	RETURNABLE NO	DESIGN REF. 001315_0600	
STANDARD 100 CL BOURG BVS			
DESIGNER	E.BL	DATE	29/01/08
CHECKED		DATE	
DRAWING NUMBER 090025		MOULD/SAP NUMBER 013914	



1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
4 = CAVITY CODE

SCALE 1:1

I	03/02/09	CANCEL & REPLACE THE DRAWING n°6412-02A	E.BL
No	DATE	REVISIONS	DESIGN/CHECK